

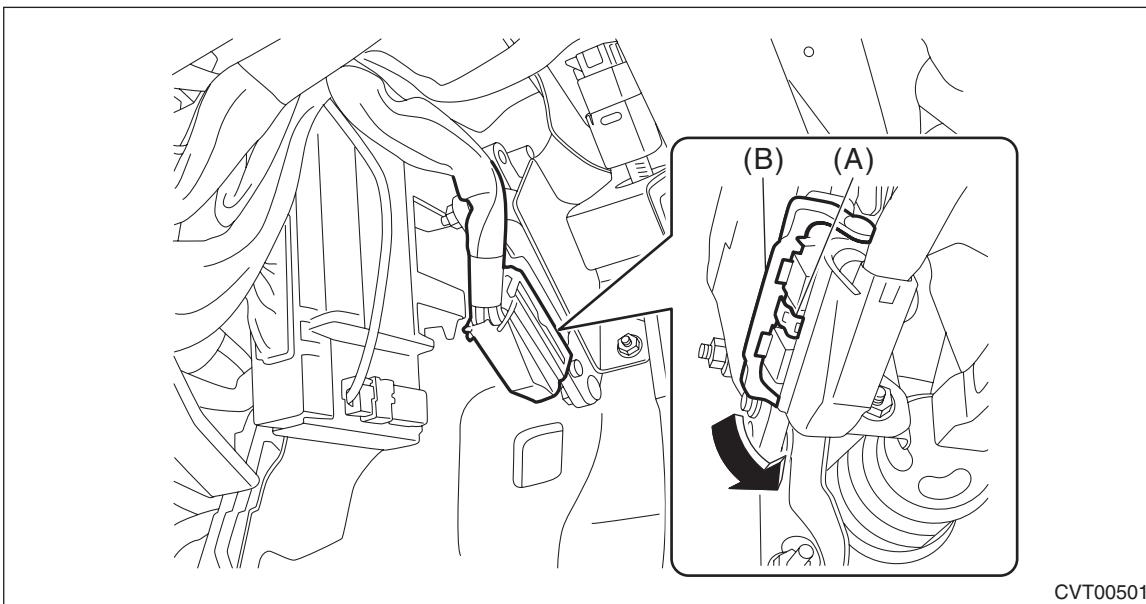
# Transmission Control Module (TCM)

CONTINUOUSLY VARIABLE TRANSMISSION

## 22. Transmission Control Module (TCM)

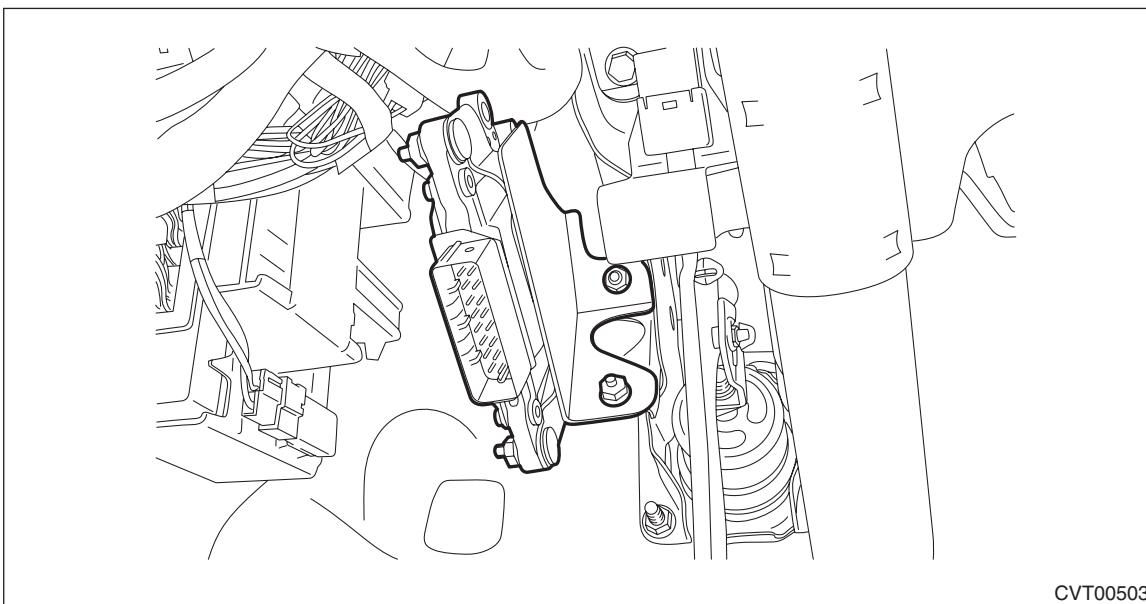
### A: REMOVAL

- 1) Disconnect the ground terminal from battery sensor. <Ref. to NT-5, BATTERY, NOTE, Note.>
- 2) Move the lock lever in the arrow direction while pressing the lock button, and disconnect the connector.



(A) Lock button  
(B) Lock lever

- 3) Remove the TCM.

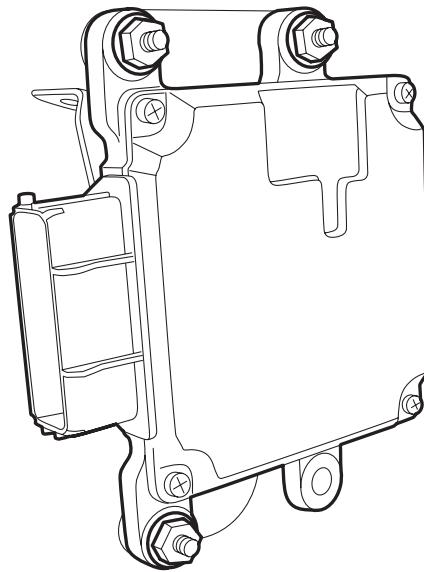


# Transmission Control Module (TCM)

CONTINUOUSLY VARIABLE TRANSMISSION

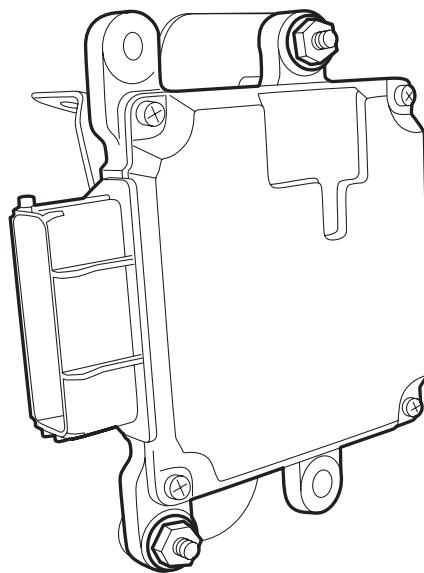
4) Remove the TCM from the bracket.

- Type A



CVT00504

- Type B



CVT01236

# Transmission Control Module (TCM)

## CONTINUOUSLY VARIABLE TRANSMISSION

### B: INSTALLATION

1) Install the TCM to the bracket.

**Tightening torque:**

**7.5 N·m (0.8 kgf-m, 5.5 ft-lb)**

2) Install the TCM.

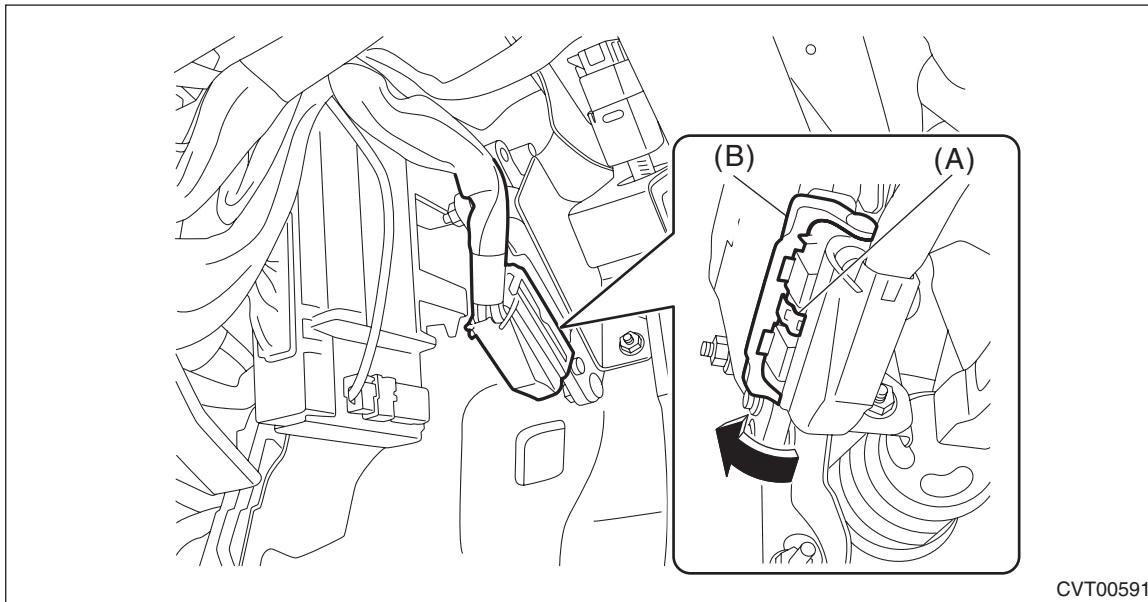
**Tightening torque:**

**7.5 N·m (0.8 kgf-m, 5.5 ft-lb)**

3) Install the harness connector to TCM.

NOTE:

- Install the connector in the reverse order of removal.
- Move the lock lever in the arrow direction, and confirm that a clicking sound is heard.



(A) Lock button

(B) Lock lever

4) Connect the ground terminal to battery sensor. <Ref. to NT-5, BATTERY, NOTE, Note.>

5) Perform the operation of AT learning mode. <Ref. to CVT(diag)-23, Learning Control.>